

Certificate of Conformity of Factory Production Control



Regulation for Construction Products

Issued by FORCE Certification A/S - EC-notified body number 0200

Certificate No.: 0200-CPR-5290 version 1

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Structural Components for Steel Structures

Harmonised Standard	Type / Execution Class of the Construction Product	Declaration Method
EN 1090-1:2009 A1:2011	Welded steel and aluminum structural components up to EXC 2 according to EN 1090-2_3	1 and 3a according to table A.1 of EN 1090-1

The Production Control System at

Tora A/S

**Birkedam 10
6000 Kolding
Denmark**

and produced in the manufacturing plant (s):

**Tora A/S
Birkedam 10
6000 Kolding
Denmark**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:

EN 1090-1:2009 + A1:2011

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 2018.11.23 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

Certification manager

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Date of issue: 2018-11-23

FIT no. 118-29749

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**Appendix to
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Regulation for Construction Products

Certificate No.: 0200-CPR-5290 version 1

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The manufacturers Factory Production Control (FPC) covers the following items:

Facility(ies): **Tora A/S
Birkedam 10
6000 Kolding
Denmark**

Standard: EN 1090-2:2018 and EN 1090-3:2008

Execution Class(es): EXC 1 and EXC 2

Fabrication items: Manufacturing including:

- Welding
- Laser cutting
- Bending and forming
- Machining
- Bolted assemblies

Welding: Base material group acc. to ISO/TR 15608:

- 1.1, 1.2, 1.4, 8.1 and 23

Machining: Base material group acc. to ISO/TR 15608:

- 1.3, 3, 4, 5, 6, 7, 9, 10, 11, 21, 22, 23, 31, 32, 34, 45 and 71

Welding thicknesses, mm:

- 3,0 – 40,0 mm

Quality systems: Quality system according to EN ISO 3834-3
Welding coordination according to EN ISO 14731

FORCE Certification A/S task No.: 118-29749

----- END OF CERTIFICATE -----